




## KÖSTER Repair Mortar

Technical Data Sheet W 530 025

Issued: 2019-10-22

RCC Test report N 141-3-81 Product Identification Characteristics according to BDS EN 1015 parts 10,11,18,21

### Fillet, repair and water-repellent finishing mortar

	<b>KÖSTER BAUCHEMIE AG</b> Dieselstraße 1-10, 26607 Aurich 13 W 530 EN 998-1:2010 <b>Normal Plaster Mortar (R)</b> EN 998-1:2010 ZA.1
	Compressive strength 28 d CS IV Capillary water uptake W0 Tensile strength $\geq 1.5 \text{ N/mm}^2$ failure type A/B Dry density 1.50 - 1.80 kg/dm <sup>3</sup> Depth of water penetration NPD Coefficient of water vapor permeability $\mu \geq 20$ Reaction to fire A1

a plaster key made of repair mortar and water / KÖSTER SB-Bonding-Emulsion (25 % admixture to the mixing water) should be applied beforehand.

When installing mortars substrate preparation is of vital importance. Pre-wet all mineral substrates before the installation of KÖSTER Repair Mortar. The surface near pore structure must be saturated, (avoiding standing water and puddles) so that it does not absorb water from the applied mortar.

#### Application

Mix 25 kg of KÖSTER Repair Mortar with 2.5 – 3.0 l water + 0.8 l of KÖSTER SB-Bonding Emulsion. The mortar has a pot life of approx. 3 hours. Apply KÖSTER Repair Mortar using customary mason tools. The material can also be prepared without the use of KÖSTER SB-Bonding Emulsion; in this case, add 1 liter of water instead.

#### Features

KÖSTER Repair Mortar is a watertight repair mortar and plaster with excellent adhesion even to old building material substrates. With the addition of KÖSTER SB Bonding Emulsion, it can be used as PCC (polymer-modified cement concrete) mortar.

#### Technical Data

Density of fresh mortar	1.8 kg / l
Compressive strength after 24 hours	$> 10 \text{ N / mm}^2$
Compressive strength after 7 days	$> 18 \text{ N / mm}^2$
Compressive strength after 28 days	approx. $35 \text{ N / mm}^2$
Flexural tensile strength after 24 hours	$> 2,5 \text{ N / mm}^2$
Flexural tensile strength after 7 days	$> 4 \text{ N / mm}^2$
Flexural tensile strength after 28 days	$> 6 \text{ N / mm}^2$
Application of next layer	after approx. 24 hours
E-Modulus	approx. $19.000 \text{ N / mm}^2$
Adhesive tensile strength	$> 1,5 \text{ N / mm}^2$

Installation of fillets (stressed by pressurized water): The substrate has to be primed with KÖSTER NB 1 Grey (consumption: approx. 4 kg / m<sup>2</sup>). Allow the KÖSTER NB 1 Grey to cure for at least 24 hours. Now the fillet can be installed (leg length of approx. 4 – 6 cm) using KÖSTER Repair Mortar (25 kg of KÖSTER Repair Mortar mixed with 2.5 – 3.0 l water + 0.8 l KÖSTER SB-Bonding Emulsion). After another 24 hours, the fillet can be coated with KÖSTER bitumen thick film waterproofings (e.g. KÖSTER Deuxan 2C).

#### Aftertreatment

Curing can be aided by covering the hardened material with polyethylene sheets. This reduces surface shrinkage tension especially when the material has been applied in thick layers.

#### Consumption

Approx. 1.8 kg / l void  
 Approx. 18 kg / m<sup>2</sup> per cm of layer thickness of the plaster  
 Approx. 2.5 kg / meter of fillet

#### Cleaning

Clean tools immediately after use with water.

#### Packaging

W 530 025 25 kg bag

#### Storage

Store the material in a dry environment. In originally sealed packages, the material can be stored for a minimum of 12 months.

#### Safety

Wear protective gloves and goggles when processing the material. Observe all governmental, state, and local safety regulations when processing the material.

#### Related products

KÖSTER Hydrosilicate Adhesive SK	Prod. code M 170 020
KÖSTER Restoration Plaster Grey	Prod. code M 661 025
KÖSTER Restoration Plaster White/Fast	Prod. code M 663

#### Fields of Application

For carrying out watertight repairs and touch up, for creation of water-repellent plasters; for concrete repair. For evening out rough surfaces or joints prior to the application of bitumen thick film sealants, even under pressurized water. It can be used for fillets in the wall / floor junction which are stressed by pressurized water prior to the application of bitumen thick film sealants (KÖSTER Bikuthan 2C, KÖSTER Bikuthan 1C, KÖSTER Deuxan 2C, KÖSTER Deuxan Professional) and mineral based coatings (KÖSTER KD System, KÖSTER NB 1 Grey, etc).

#### Substrate

The surface has to be sound and solid, free of oil and grease. The material can be applied to all mineral substrates. Before installing the fillet on the external basement wall, brush on KÖSTER NB 1 Grey (consumption approx. 4 kg / m<sup>2</sup>). If larger surfaces are to be plastered,

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KÖSTER Restoration Plaster White/Light	Prod. code M 664 020
KÖSTER Hydrosilicate Board	Prod. code M 670
KÖSTER Dachflex	Prod. code R 260 020
KÖSTER KD System	Prod. code W 219
KÖSTER NB 1 Grey	Prod. code W 221 025
KÖSTER NB 2 White	Prod. code W 222 025
KÖSTER NB 1 Fast	Prod. code W 223 025
KÖSTER NB 4000	Prod. code W 236 025
KÖSTER KBE Liquid Film	Prod. code W 245
KÖSTER Bikuthan 2C	Prod. code W 250 028
KÖSTER Bikuthan 1C	Prod. code W 251
KÖSTER Deuxan 2C	Prod. code W 252 032
KÖSTER Deuxan Professional	Prod. code W 256 032
KÖSTER SB Bonding Emulsion	Prod. code W 710

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